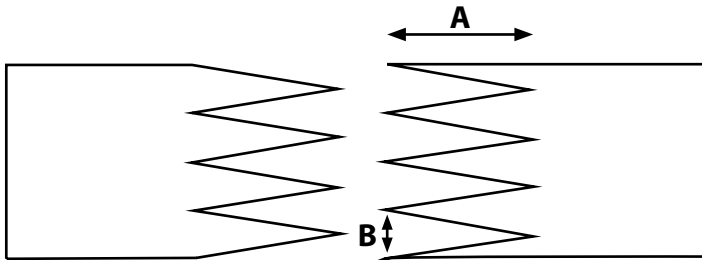




Splicing Instructions

Part Number: 3-3613

Part Description: W1200 Chevron Top



Finger Length (A):

Finger Width (B):

Imperial	Metric
3"	76 mm
3/4"	19 mm

Water Cooled

Hi-Speed

Upper Platen Temp:

Bottom Platen Temp:

Pressure:

Time:

	Imperial	Metric	Imperial	Metric
Upper Platen Temp:	340 ° F	171 ° C	330 ° F	166 ° C
Bottom Platen Temp:	340 ° F	171 ° C	330 ° F	166 ° C
Pressure:	50 PSI	3.4 bar	36 PSI	2.5 bar
Time:	01:00 m:s	01:00 m:s	03:00 m:s	03:00 m:s

Press Layout

Description

Part # to Order

	Top Heating Platen with equalizing plate	
	Impression Pad	
	Meltable Foil (optional)	8340C
	Belt	3-3613
	Teflon	6-3000
	Bottom Heating Platen with equalizing plate	

For high stress applications splice with reinforcing fabric.