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## 1-4002: 2 Ply Tylerwire

**Color:** White

**Plies:** 2

**Nom. OAG:** 0.115" +/- 0.015"

**Fabric:** Polyester/Nylon

**Top Surface:** Tylerwire Impression

**Bottom Surface:** Friction Surface

**Compound:** NBR

**Work Tension:** 100 lbs./PIW

**Elongation:** Less than 2%

**Weight:** 0.056 lbs./PIW

**Minimum Pulley:** 2"

**Backflex Min. Pulley Dia.:** 3"

**Working Temp. (F):** 0 to 250

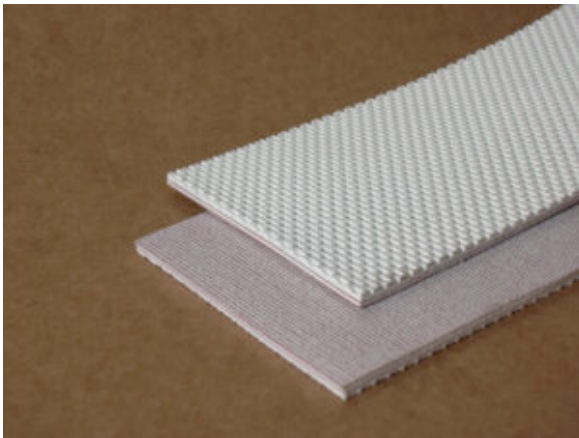
**Max. Stocked Width:** 72"

**Attributes:** FDA Compliant, Oil Resistant,  
Sliderbed Suitable

**Top Cover Coefficient of Friction:** 1.3

**Bottom Cover Coefficient of Friction:**  
0.3

**Features:** This belt features a molder top surface that is excellent for moderate inclines and for dough forming. The belt is easy to clean, flexible and non-marking. Refer to the chemical resistance chart when choosing a cleaning solution. 2 Ply Tylerwire is used for dough forming, inclines, pulley lagging and laundry machines.

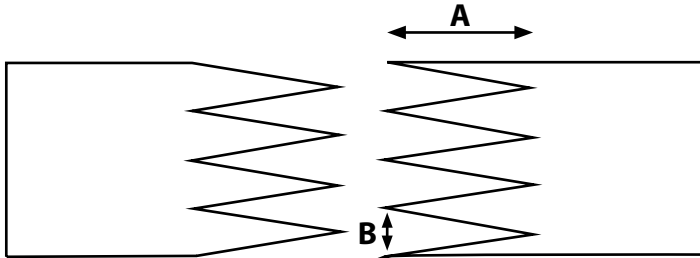




# Splicing Instructions

**Part Number:** 1-4002

**Part Description:** 2 Ply Tylerwire



**Finger Length (A):**

**Finger Width (B):**

Imperial	Metric
12"	305 mm
7"	178 mm

## Water Cooled

## Hi-Speed

**Upper Platen Temp:**

**Bottom Platen Temp:**

**Pressure:**

**Time:**

Imperial	Metric	Imperial	Metric
100 ° F	38 ° C	120 ° F	49 ° C
200 ° F	93 ° C	210 ° F	99 ° C
500 PSI	34.5 bar	300 PSI	20.7 bar
10:00 m:s	10:00 m:s	15:00 m:s	15:00 m:s

## Press Layout

## Description

## Part # to Order

	Top Heating Platen with equalizing plate	
	Silicone Paper	1020C
	Meltable Foil (optional)	8440C
	Belt	1-4002
	Silicone Paper	1020C
	Molleton Cloth	1023
	Bottom Heating Platen with equalizing plate	

test 3.3.25