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3-1512: B1200 PVC Rough Top

Color: Black

Plies: 1

Nom. OAG: 0.23" +/- 0.02"

Recessed OAG: 0.11"

Fabric: Polyester

Top Surface: Hemp Impression Rough Top

Bottom Surface: Brushed Surface

Compound: PVC

Work Tension: 120 lbs./PIW

Elongation: Less than 2%

Weight: 0.083 lbs./PIW

Minimum Pulley: 3"

Backflex Min. Pulley Dia.: 4.5"

Working Temp. (F): -10 to 180

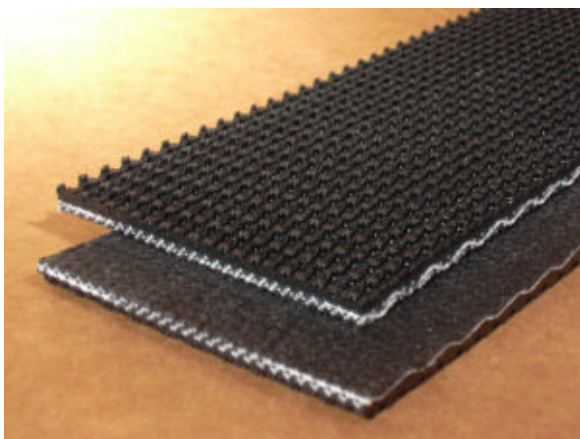
Max. Stocked Width: 72"

Attributes: Sliderbed Suitable

Top Cover Coefficient of Friction: 1.3

Bottom Cover Coefficient of Friction: 0.3

Features: 3-1512 features the popular interwoven carcass with a conventional hemp impression rough top. NOTE--Rough Top impression must be recessed to lace belt. Use Recessed OAG for Lacing Recommendation. B1200 PVC Rough Top can be used as a general purpose incline belt where the incline angle is moderate.

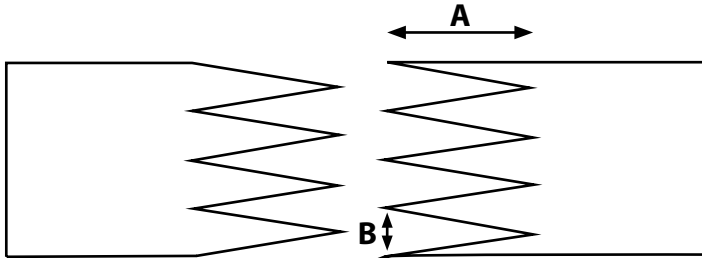




Splicing Instructions

Part Number: 3-1512

Part Description: B1200 PVC Rough Top



Finger Length (A):

Finger Width (B):

Imperial	Metric
3"	76 mm
3/4"	19 mm

Water Cooled

Hi-Speed

Upper Platen Temp:

Bottom Platen Temp:

Pressure:

Time:

	Imperial	Metric	Imperial	Metric
Upper Platen Temp:	340 ° F	171 ° C	340 ° F	171 ° C
Bottom Platen Temp:	340 ° F	171 ° C	340 ° F	171 ° C
Pressure:	50 PSI	3.4 bar	36 PSI	2.5 bar
Time:	01:00 m:s	01:00 m:s	03:00 m:s	03:00 m:s

Press Layout

Description

Part # to Order

	Top Heating Platen with equalizing plate	
	Impression Pad	
	Meltable Foil (optional)	8341C
	Belt	3-1512
	Teflon	6-3000
	Bottom Heating Platen with equalizing plate	

For high stress applications splice with reinforcing fabric.