



Lacing Selection Chart

Clipper	Unibar	Alligator	Staple	Bolt Hinged	Rivet Hinged	Bolt Solid Plate	MS	MR
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Minimum Pulley Diameter	Belt Thickness																
	Up to .047" or 3/64"	.063" 1/16"	.093" 3/32"	.125" 1/8"	.156" 5/32"	.187" 3/16"	.219" 7/32"	.25" 1/4"	.281" 9/32"	.313" 5/16"	.375" 11/32"	.406" 25/64"	.438" 7/16"	.500" 1/2"	.563" 9/16"	.625" 5/8"	.688" 11/16"
	Up to 1.2mm	1.6mm	2.4mm	3.2mm	4.0mm	4.8mm	5.6mm	6.4mm	7.1mm	7.9mm	9.0mm	10.0mm	11.1mm	12.7mm	14mm	16mm	17mm
15/16" 24mm	25SP																
	25																
	UCM36SL XSP																
	UCM36SL SP																
	25LP																
	00																
1-1/2"; 38mm		1															
2" 51mm	UCM36 XSP																
	30																
	UCM36 SP																
	36 SP																
	1 XSP																
	30P																
	UX-1 SP																
	RS62																
	MR1																
	UCM36																
	36																
	1 SP																
	7																
	UCM36 LP																
	1																
UX-1																	
UA2																	
U2 SP																	
2SP																	
U2																	
2																	
UA3																	
2-1/2"; 64mm					15												

Chart Continues on Reverse Side

Minimum Pulley Diameter	Belt Thickness																
	Up to .047" or 3/64"	.063" 1/16"	.093" 3/32"	.125" 1/8"	.156" 5/32"	.187" 3/16"	.219" 7/32"	.25" 1/4"	.281" 9/32"	.313" 5/16"	.375" 11/32"	.406" 25/64"	.438" 7/16"	.500" 1/2"	.563" 9/16"	.625" 5/8"	.688" 11/16"
	Up to 1.2mm	1.6mm	2.4mm	3.2mm	4.0mm	4.8mm	5.6mm	6.4mm	7.1mm	7.9mm	9.0mm	10.0mm	11.1mm	12.7mm	14mm	16mm	17mm
3" 76mm				U3-1													
				3-1													
				RS125													
				MR2													
				MS25													
				U3-2													
				20													
4" 102mm																	
5" 127mm																	
6" 152mm																	
7" 175mm																	
6"/152mm																	
9"/225mm																	
10"/255mm																	
12"/305mm																	
14"/356mm																	
18" 450mm																	
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