



(800) 253-6300

sales@mulhernbelting.com

www.mulhernbelting.com

## 3-1512: B1200 PVC Rough Top

**Color:** Black

**Plies:** 1

**Nom. OAG:** 0.23" +/- 0.02"

**Recessed OAG:** 0.11"

**Fabric:** Polyester

**Top Surface:** Hemp Impression Rough Top

**Bottom Surface:** Brushed Surface

**Compound:** PVC

**Work Tension:** 120 lbs./PIW

**Elongation:** Less than 2%

**Weight:** 0.083 lbs./PIW

**Minimum Pulley:** 3"

**Backflex Min. Pulley Dia.:** 4.5"

**Working Temp. (F):** -10 to 180

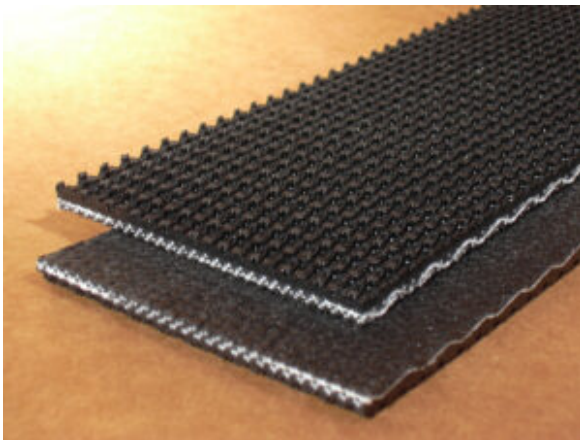
**Max. Stocked Width:** 72"

**Attributes:** Sliderbed Suitable

**Top Cover Coefficient of Friction:** 1.3

**Bottom Cover Coefficient of Friction:** 0.3

**Features:** 3-1512 features the popular interwoven carcass with a conventional hemp impression rough top. NOTE--Rough Top impression must be recessed to lace belt. Use Recessed OAG for Lacing Recommendation. B1200 PVC Rough Top can be used as a general purpose incline belt where the incline angle is moderate.

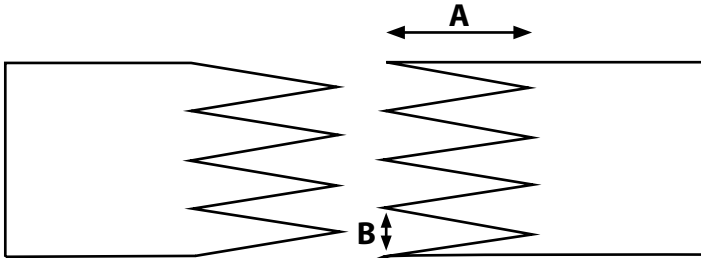




# Splicing Instructions

**Part Number:** 3-1512

**Part Description:** B1200 PVC Rough Top



	Imperial	Metric
<b>Finger Length (A):</b>	3"	76 mm
<b>Finger Width (B):</b>	3/4"	19 mm

### Water Cooled

### Hi-Speed

	Imperial	Metric	Imperial	Metric
<b>Upper Platen Temp:</b>	340 °F	171 °C	340 °F	171 °C
<b>Bottom Platen Temp:</b>	340 °F	171 °C	340 °F	171 °C
<b>Pressure:</b>	50 PSI	3.4 bar	36 PSI	2.5 bar
<b>Time:</b>	01:00 m:s	01:00 m:s	03:00 m:s	03:00 m:s

Press Layout	Description	Part # to Order
	Top Heating Platen with equalizing plate	
	Impression Pad	
	Meltable Foil (optional)	8341C
	Belt	3-1512
	Teflon	6-3000
	Bottom Heating Platen with equalizing plate	

For high stress applications splice with reinforcing fabric.